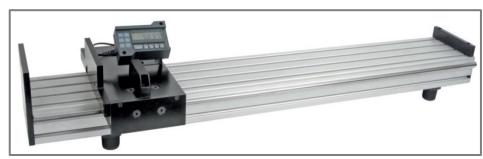


# ProTable SA Linear Measuring Machine

ProTable is a linear measuring system capable of measuring a variety of parts. It is designed for use on a factory-floor, and can be used to measure wood, plastic, metal, ceramic, glass, and more.



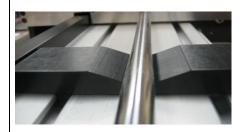
ProTable can be configured to

measure long shapes/profiles, mitered profiles, tubing/shafts, flat materials, even very thin or flexible materials. The base system is built on a 6-inch-wide high quality anodized aluminum extrusion<sup>1</sup>. The carriage has three self-wiping steel roller bearings for smooth travel on hardened & chromed shafts<sup>2</sup> minimizing pitch, yaw, and Abbe' errors.

Our ProScale™ Series II inductive-coupling measuring technology³ provides excellent performance and reliability in nearly all working environments. Standard jaws are ½″ thick nickel plated & ground tool steel⁴. A battery powered digital readout⁵ travels with the moving carriage, and can perform absolute/incremental measurements, store up to 4 offsets (allowing for add-on tooling), send measurements using the built-in SPC port, perform Go/NoGo testing, some statistics on parts being measured, and much more. Accuracy is guaranteed within +/-.003 inches, and the system has built-in temperature monitoring and thermal compensation. Adjustable feet are included for easy leveling. Numerous options exist for different measurement applications/industries (see below).



**Leg Kit**: makes ProTable a free-standing system. Add casters to make it mobile.



**Backfence** and/or **V-blocks** ensure parts are measured the same way by every operator.



**Custom inserts** allow measurement of SHORT leg on mitered parts plus overall length measurement. Changeover time is less than 1 second.



**Wear Sheets** protect the table surface. **Corner-to-Corner** fixtures also shown. *Changeover time to length measurement is 4 seconds.* 



Transmit measurements wirelessly to a remote computer using our **ProRF-SPC Transmitter/Receiver System**.



Prefer a non-contact solution? Ask about one of our **Optical solutions**. (Shown with **2 measurement axes**.)

#### Features:

- Large battery operated Digital Readout.
- Selectable units: Inches, millimeters, centimeters, or fractional inches.
- Incremental measuring mode for comparing parts against a master part.
- Fast slew rate move the carriage up to 60 inches/second.
- The Digital Readout stores calibration information for 4 different inserts/attachments.
- Digital Readout functions include: Go/NoGo, Summation of part lengths, MIN, MAX, and AVG statistics
- Automatic power-off after 15 minutes. Automatic power-on when carriage is moved.
- Bolt-on components allow measurement of diagonals, straightness, TIR, and more.
- Built-in SPC port can be used to send measurements over wired or wireless connections.
- Automatic temperature sensing and auto-correction for thermal compensation.
- Each unit is supplied with a calibration report

## Specifications:

Accuracy: Within ±.003 inches over measuring range (±.005 inches over 16 ft.)

• Repeatability: .001 inch or 0.01mm

• Resolution: .001 inches, .01mm, or 1/64<sup>th</sup> inches

Power: 1ea. Size 123 Lithium battery
Range: Standard sizes up to 20 feet

Maximum slew rate: 60 inches per second

Warranty 1 year

## **Common Options:**

- Leg Kit: Converts ProTable from table top to free-standing
- Casters: Makes ProTable mobile
- Custom jaw design or material: For special measuring applications and materials
- Backfence: Insures all parts are measured the same way by all operators
- V-blocks: For measuring tubing, shafts and other round profiles
- Corner-to-Corner Fixtures: To measure from corner to corner on sample
- Optical System: For non-contact measurements
- Wear sheets: Protects measuring surface
- Debris Shield: Add to protect measuring system in environments with abrasive dust or coolant
- Wireless Data Transmitter and Receiver System.

### **Custom Designs:**

We work with customers daily to design unique measuring solutions, including new ProTable designs and/or custom fixturing to suit particular measurement needs. You approve the final design concept using 2D, 3D, and/or internet collaboration tools before fabrication begins.

Custom ProTable designs are a phone call (or email) away<sup>6</sup>.

#### Notes:

- Other profiles and base elements are available on customized units
- <sup>2</sup>Bearings do not require greasing. Other bearing options exist on custom units.
- <sup>3</sup>Absolute encoder technology is also available
- <sup>4</sup>Customized jaw material and geometries also available
- 5Different readout models are available (including externally powered units)
- Engineering work for custom designs is available at no charge to you (up to 4 hours)